

PRODUCT DATA SHEET

SSR IND TIPO C
Fast-drying synthetic enamel

CHARACTERISTIC Satin enamel, suitable for painting systems of various artifacts in interior and exterior; It can be directly applied in a single coat. It is formulated with natural pigments and modified alkyd resins, solvent-based, which provide special adhesion. The properties of low tendency to sagging and fast drying, allow applications with professional tools with a finish that is uniformly thick, with adequate coverage of the edges, as well as a rapid execution of the painting.

USE It can be used on undercoats resistant to the subsequent application of nitro thinner. It is suitable for decoration and protection from the elements in rural, marine or industrial environments (also with intense shades) of new structures or structures undergoing maintenance, eg industrial machinery, fixtures, railings, containers, agricultural equipment and construction of substrates iron, galvanized iron, aluminum, alloys, appropriately pre-treated. The application can take place in layers with wet film within 2 hours, or at dry film after the drying-to-the-touch period. The preheating of the product to about 30 ° C gave good results by improving the drying, the coverage of the edges and avoiding sagging. It can be catalyzed with 10% of Induritore poliuretano MS to improve the stackability and resistance to overcoating. It is suitable to forced drying in a hot air tunnel at 40-50 ° C. Sanding dust and / or spraying and dry paint residue should not be accumulated because they can cause spontaneous combustion.

TECHNICAL DATA

DESCRIPTION	VALUE
Specific weight	1150-1350 g/l
Application temperature	< +120 °C
Flash point	27°C
Solid by volume	55 % +/-2
VOC	415 g/l
Brilliance 60°	35-45

THICKNESS AND YIELD

	Min.	Max	Recommended
Thickness of dry film, μm	40	80	60
Thickness of wet film, μm	73	146	109
Theoretical yield, m^2/l	13,7	6,8	11
Theoretical yield, m^2/kg	11	5,4	8,8

STORAGE Product is stable till one year as long as it is kept in original and unopened buckets at temperature between +5°C e +30°C.

COLOUR The range of colors can be chosen in shades of RAL. Between one production and the other, tint may be slightly different, it is therefore important to finish the job with the same batch.

PREPARATION OF SURFACE

General observation: Surface must be dry and clean from any kind of oil, grease and salts.

Coated surface

With primer: it can be painted if the substrate is clean and free of dirt, oil, grease, and the application falls within the maximum re-coat time of the primer. If cleaning is required, perform pressure washing grade Wa 2 (surface free of oil, grease, salt, dirt).

With complete finishing coat: if undamaged compatible and non-chalky perform

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cleaning from any oil and grease with detergent, then run sanding surface followed by pressure washing to remove dust and salts.

Rusty coating: perform mechanical preparation St2 or St3 followed by pressure washing to remove oil, grease, dust and salt or sand blasting Sa2 or Sa2½; then restore the thickness of primer.

Localized maintenance: perform mechanical preparation St2 or St3 followed by pressure washing to remove oil, grease, dust and salt or sand blasting Sa2 or Sa2½. Round off the edges of the well anchored painting and restore the system in the original layers and thicknesses.

TOOLS

Conventional or airless spray: (with high temperature and humidity <40% it is possible the formation of "dusting"); in this case use fast drying Diluente, roller, brush with Diluente S 800.

APPLICATION

Thinning	5-10% with thinner Nitro NV5000
Application condition	+5°C +40°C >3°C at dew point Relative humidity: <70%
Application by airless	Nozzle pressure: 15 MPa (150 kp/cm ² , 2100 psi.). Nozzle: 0,28 - 0,38 mm (0,011 - 0,018") Angle range: 40 - 80° Air pressure: Compression ratio 30:1 (pressure 150-180 kg/cm ²)
Application by conventional spray	Nozzle: 1,6 – 1,8 mm Angle range: 40 - 80° Air pressure: 3,5-4 kg/cm ²
Thinner for washing	Acetone per lavaggio

DRYING TIME

Dry time are purely indicative as it might be longer or shorter by keeping in consideration ventilation, humidity, thickness of the applied film. High thicknesses per coat and unfavorable environmental conditions slow down the drying and hardening depth.

DTF 50 micron

Surface temperature	10°C	23°C
Out touch	45'	30'
Dry touch	12h	8h
Full	24	12h
Minimum time of over application	45'	30'
Maximum time of over application	Nn	Nn

RECOMMENDED PRIMER

Steel: Primer 15, Crometal Tipo A.
Galvanized steel, aluminum, alloys: Aridur, Chromocap W.

RECOMMENDED SYSTEM

Industrial atmosphere			
Product	Coat	Wet Thickness	Dry thickness
Primer 15	1	95	60
Primer 15	1	95	60

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	SSR Ind TIPO C	1	90	50
	Total	3	280	170

ALTERNATIVE SYSTEM

Product	Coat	Wet Thickness	Dry thickness
Crometal T.A	1	100	65
Crometal T.A	1	100	65
SSR Ind TIPO C	1	90	50
Total	3	290	180

INSTRUCTIONS

To carry out the work in a proper way, it is needed to strictly follow the instructions for the preparation of the surfaces contained in the CAP Arreghini Books. The specification data and technical information have been calculated at +23°C with relative ambient humidity of 65%. In different conditions the data and the time intervals between the two phases of the above reported coating system may vary. This technical information is intended as a rough guide. However, because of the enormous variety of media and application conditions, it is essential to check the suitability of the product and test the effectiveness on a sample.