

**FEATURES** Transparent two-component polyurethane primer paint suitable for interior  
woodwork.

**COMPOSITION** Product formulated with polyester resins and aromatic polyisocyanate.

<b>PRODUCT PROPERTIES</b>		VALUE	METHOD
FILLING EFFECT		GOOD	
SANDABILITY		GOOD	
ELASTICITY		GOOD	
DRY RESIDUE BY WEIGHT		Riplast F47 55-59 Riplast F48 18-22	Internal PF25
DRYING		Overlapping 12 h Complete 5 days	Internal PF2

<b>SPECIFICATIONS</b>		VALUE	METHOD
SPECIFIC WEIGHT		Riplast F47 950-1050 g/l Riplast F48 950-1050 g/l	Internal PF3
SANDABILITY		30-35 passages	Internal PF5
POT LIFE		8 h	Internal PF7

**STORAGE** Store the tin tightly sealed in a cool, dry place with a temperature between +5°C and +30°C, away from sources of ignition. Keep component F48 from moisture; it should be checked that, once opened, the can is hermetically sealed and that the volume of air does not exceed 1/3 of the total volume. If this is not the case, use it within a short time or transfer the product into a smaller jar.

**COLOURS** Transparent colourless

**USAGE** It can be applied to any wooden substrate and is ideal for bar and table furnishings. It can be overcoated with matt or gloss polyurethane finishes.

**TOOLS** Spray, Curtain coating.

**DILUTION** Spray: 10 to 15% with *Butol*.  
Curtain coating machine: ready to use.

**YIELD** 7.1-8.3 m<sup>2</sup> /l per layer

**MIXING RATIO** 100 *Riplast F47* - 100 *Riplast F48* by weight and volume

**TEMPERATURE OF APPLICATION** +5°C +30°C

**PAINTING SYSTEM**

**Interior woodwork with glossy finish**

**New wood**

1A Sand first with 80-grit sandpaper and then with 150-grit sandpaper

2A If necessary, tint with a solution of *Arol* diluted with acetone or water;

3A After 30 min apply a layer of *Riplast F47-F48* with consumption of 120-140 ml/m<sup>2</sup>

4A After 12h, brush or sand with 180-220 grit sandpaper and apply a coat of *Riplast E89* with consumption of 110-130 ml/m<sup>2</sup>

### **Maintenance**

Sand to wood and continue from step 2.

*Riplast F47-F48* can be replaced by:

- *Riplast F2-F3* (for open pore, less elastic, more sandable)
- *Riplast F307-F308* (less elastic, faster)

On wood with a low specific weight, such as spruce, stone pine, pine, *Riplast F47-F48* is preferred as a primer, to ensure greater impact resistance.

*Riplast E89* can be replaced by:

- *Riplast F69-F70* for semi-gloss finish
- *Riplast P120-P121* for matt finish
- *Riplast P71-P72* for very matt finish

The products can be applied using the different methods marked on the corresponding sheets.

### **SPECIFICATION ITEM**

Transparent two-component polyurethane primer paint, based on polyester and aromatic polysocyanate, suitable for interior woodwork to be applied with a consumption of 130 ml/m<sup>2</sup>.

### **WARNINGS**

In order to carry out the work in a workmanlike manner, it is essential to follow the instructions for surface preparation contained in the CAP Arreghini books, the application cycle and the technical data sheet. The technical information contained herein is of an indicative nature. It is advisable to adapt it to the specific conditions of use. The specification data and technical information were determined at +23°C with 65% relative humidity in the environment. Under different conditions, the data and times between operations will vary. Our recommendations on the use of the product are based on our own observations and careful research. Experience gained in practical application has also been taken into account. However, due to the enormous variety of substrates and application conditions, it is essential to check the suitability of the product for use and its effectiveness by means of tests carried out on the specific application.